

spadRICH project: digital SiPMs for RICH application

R. Dolenec ^{a,b,*}, E. Charbon ^c, F. Gramuglia ^c, W.-Y. Ha ^c, U. Karaca ^c, P. Križan ^{a,b}, S. Korpar ^{a,d}, R. Pestotnik ^a,
A. Seljak ^a, P. Singh ^c, G.G. Taylor ^c, M.L Wu ^c, and C. Bruschini ^c

^a Jožef Stefan Institute, Ljubljana, Slovenia

^b Faculty of Mathematics and Physics, University of Ljubljana, Ljubljana, Slovenia

^c AQUA Laboratory, École polytechnique fédérale de Lausanne (EPFL), Neuchâtel, Switzerland

^d Faculty of Chemistry and Chemical Engineering, University of Maribor, Slovenia

* rok.dolenec@ijs.si

Overview

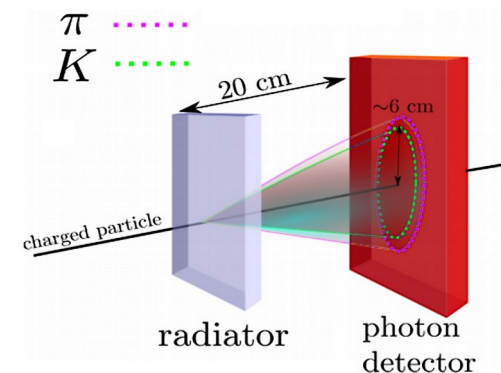
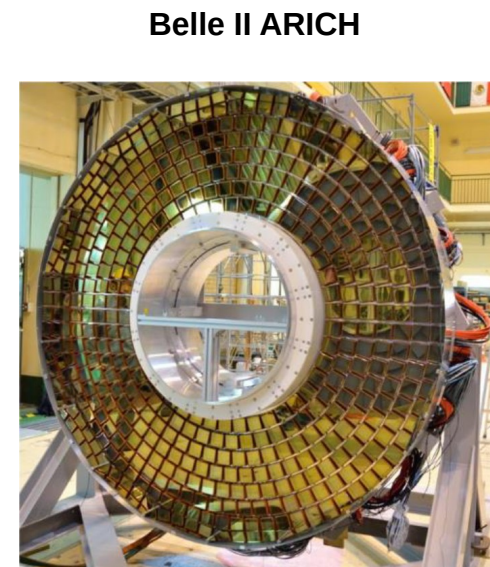
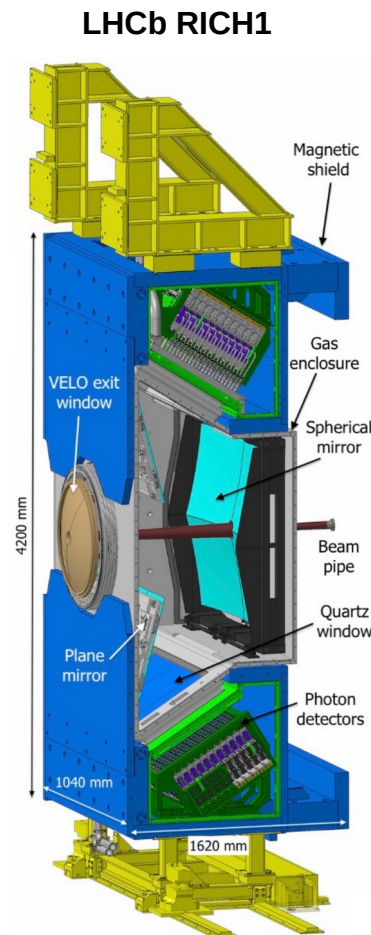
- **Ring imaging Cherenkov (RICH) detectors**

- provide particle identification in high energy physics experiments
- planned upgrades → very high photodetector requirements

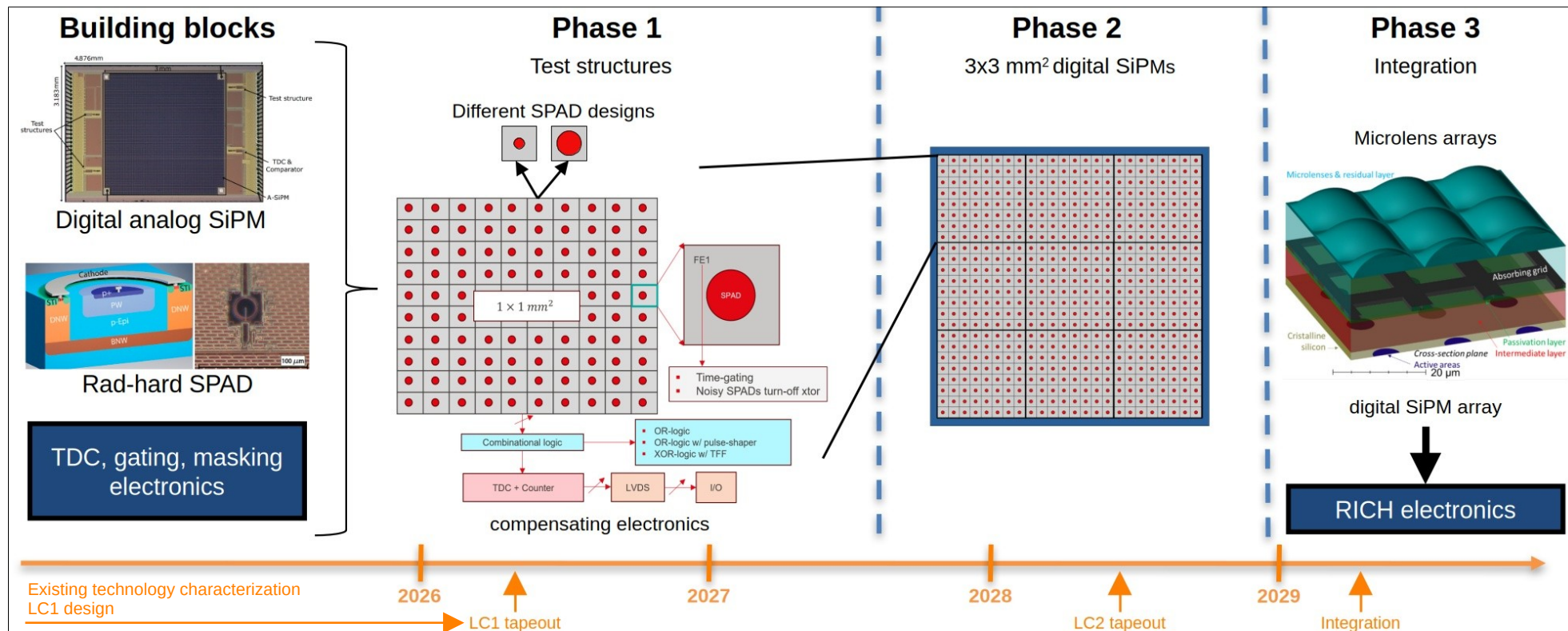
- Silicon photomultiplier (SiPM) could meet the requirements, except for **neutron radiation hardness** ($\sim 10^{13} \text{ n}_{\text{eq}}/\text{cm}^2$)

- **spadRICH project**

- Develop radiation-hard photodetector optimized for RICH application
- Based on SiPMs including reconfigurable electronics
- Radiation hardness/RICH optimizations:
 - rad-hard SPAD and electronics design
 - integrated compensating electronics
 - smaller SPADs with microlenses (RICH → limited photon N/A)
 - cryogenic operations



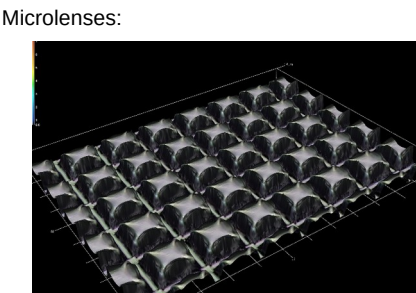
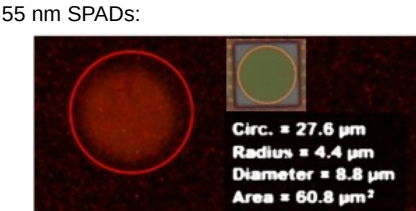
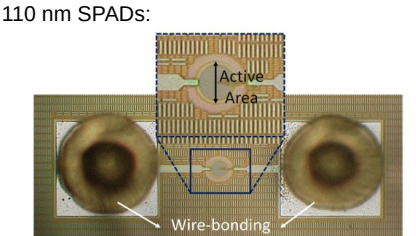
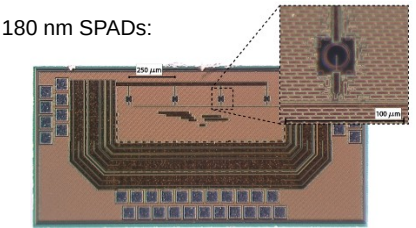
spadRICH project & planned continuation



Characterization of existing technologies

SPAD	Junction	Label	Diameter [μm]	Max. irradiation [1-MeV n _{eq} /cm ²]
180 nm	P+/N	-	25	10 ¹²
110 nm	P+/N	108005	5	10 ¹²
		115005	5	
	N+/P	1015	10	
		523005	5	
55 nm	PN	527	10	10 ¹²
		101	10	
		102	10	
	NP	103	12	
		331	8	
		333	9	
		335	10	

Microlens polymer	Label	Thickness [μm]	Max. irradiation [1-MeV n _{eq} /cm ²]
Lumogen	L	120	10 ¹⁴
Ormostamp	OS	500	10 ¹⁴



180 nm SPAD results:

doi.org/10.1109/NSSMICRTSD49126.2023.10337871

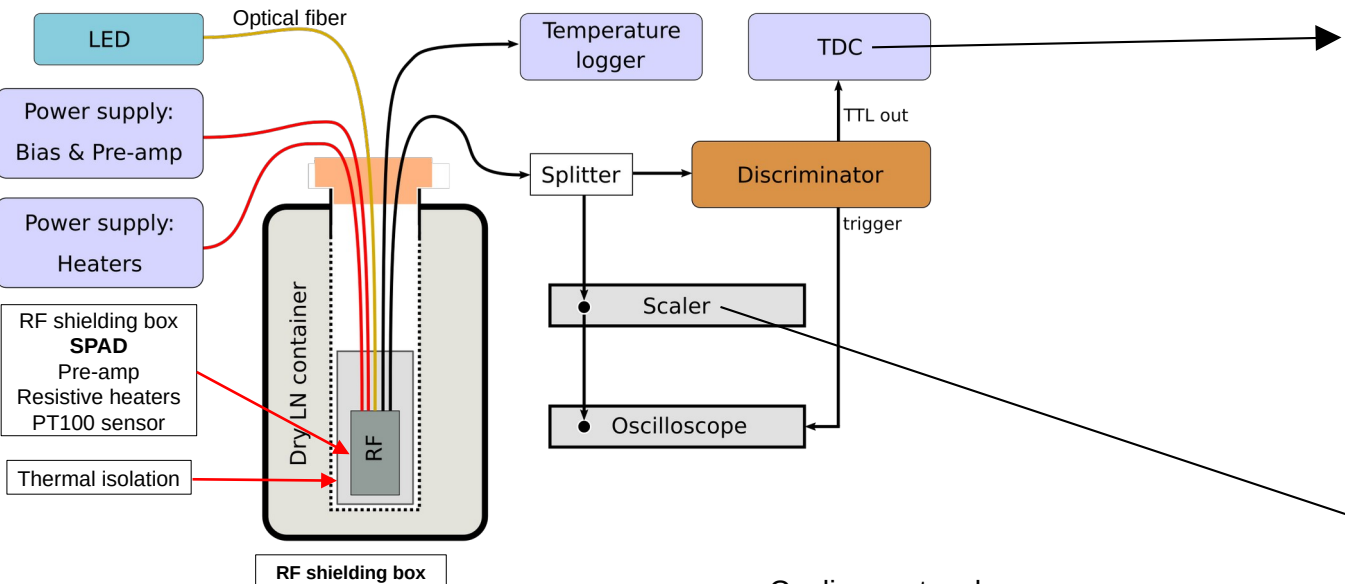
55 nm abd 110 nm SPAD results:

doi.org/10.1088/1748-0221/20/06/P06052
doi.org/10.48550/arXiv.2602.24045
doi.org/10.1016/j.nima.2026.171538

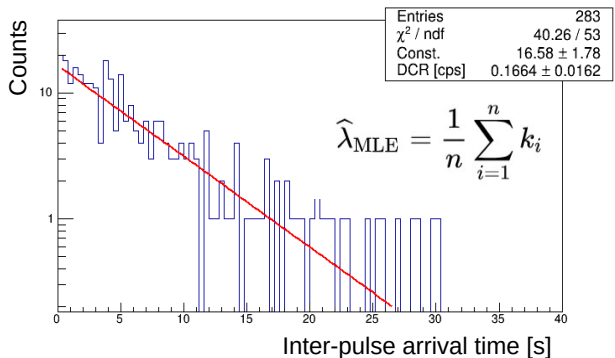
Microlens irradiation results:

doi.org/10.1117/12.3041096

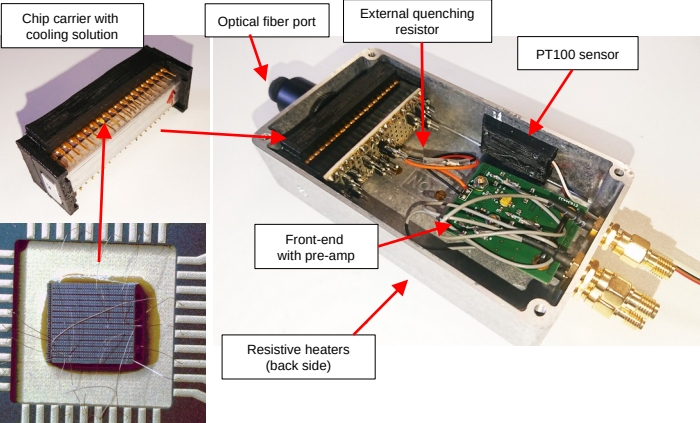
Methods



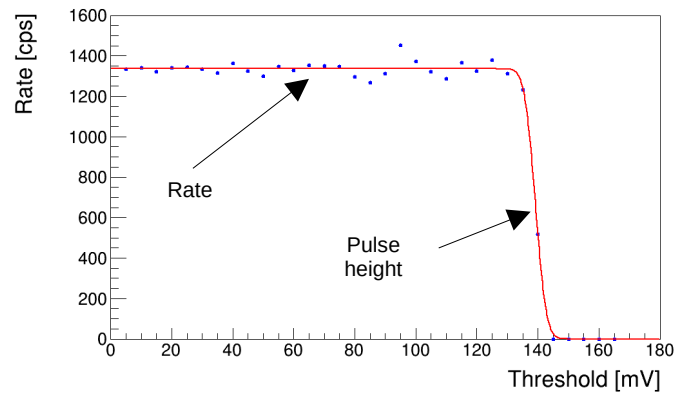
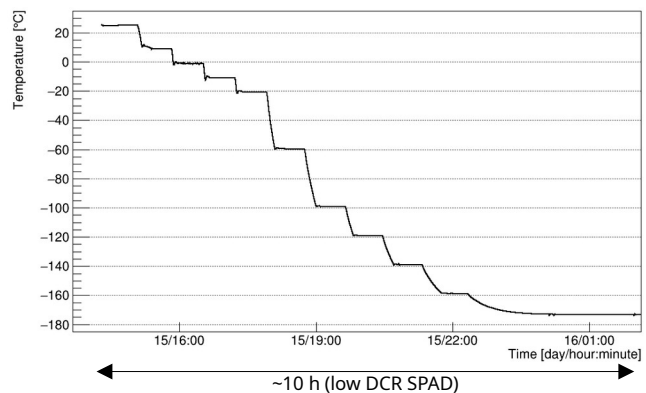
Inter-pulse arrival time → DCR < 1 cps from fitting or most likely expectation value for Poisson distribution



Threshold scans → DCR > 1 cps, pulse heights for breakdown voltage estimation

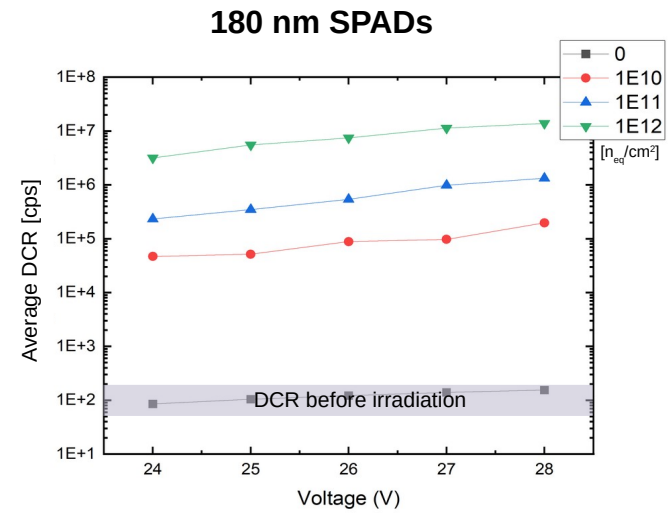


Cooling protocol

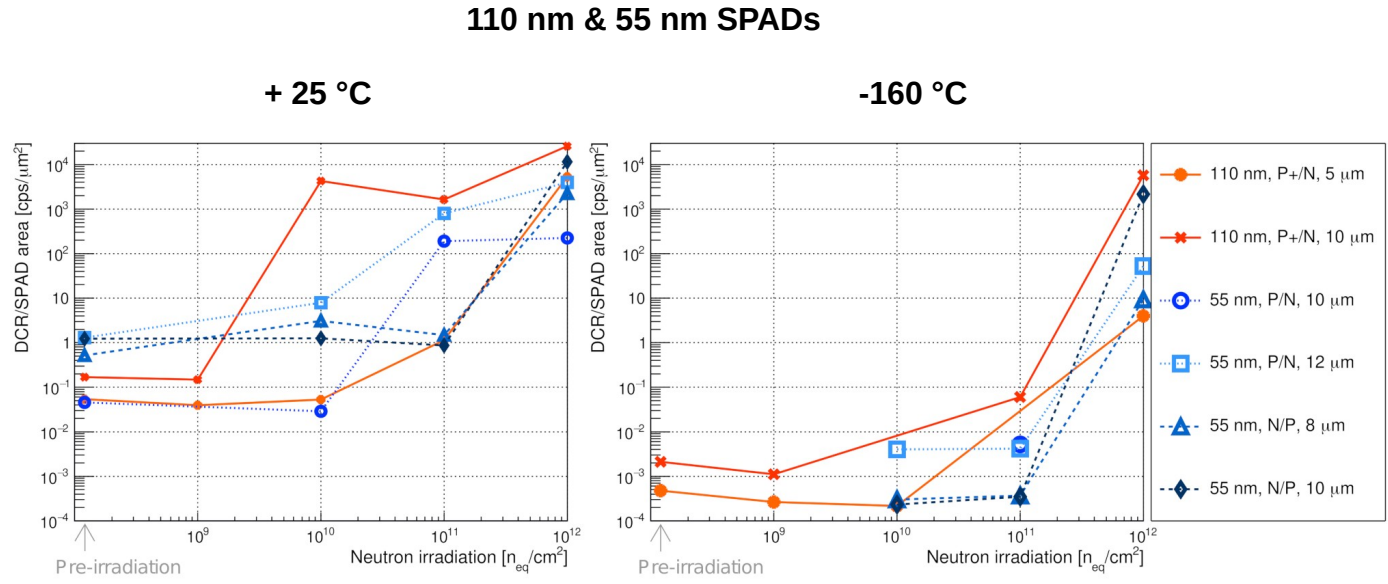


Experimental results: Dark count rates

- Studies of existing SPAD technology performance
 - 180 nm CMOS SPADs
 - 110 nm CMOS SPADs
 - 55 nm BCD SPADs
- For planned RICH detector environment
 - neutron irradiated
 - cryogenic temperature



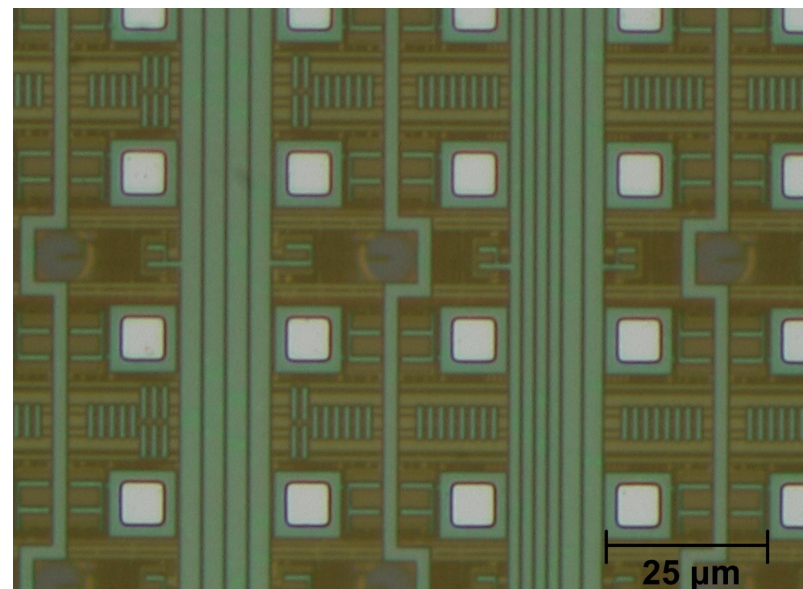
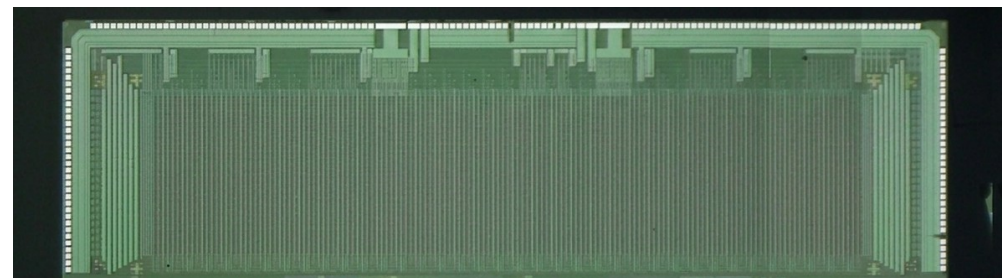
doi.org/10.1109/NSSMICRTSD49126.2023.10337871



doi.org/10.48550/arXiv.2602.24045

Phoenix3 SPAD Array

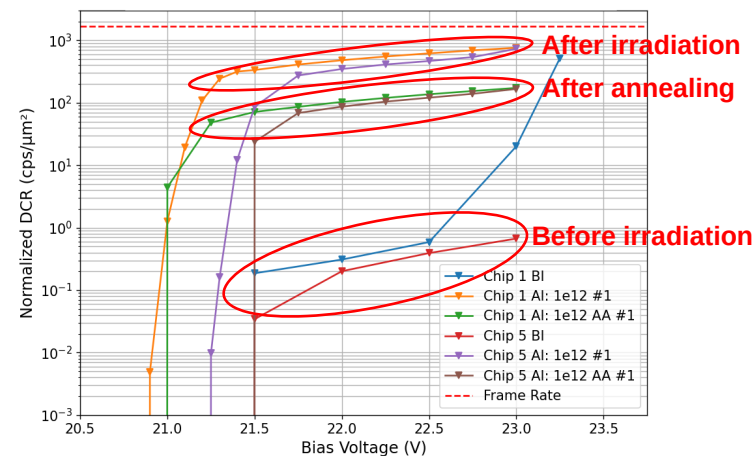
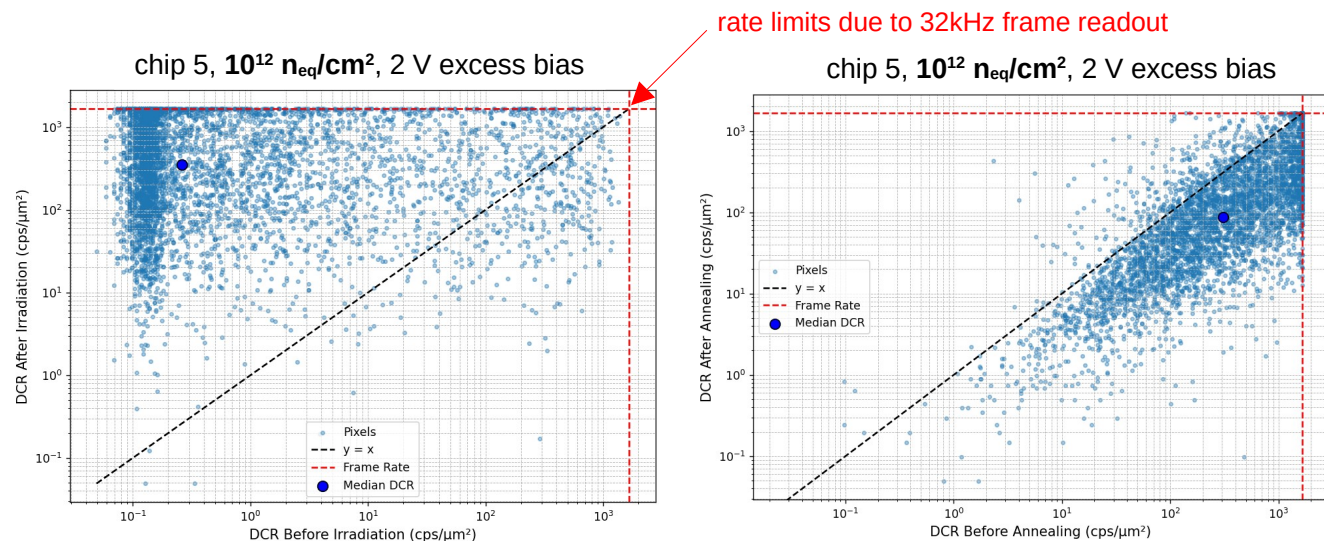
- 144x32 arrays (=4608 pixels) of SPADs designed in same 110 nm CIS technology as individual samples
- 5 μm active diameter SPADs at 25 μm pitch
- 9 samples (chips) available
- Binary frame readout doi.org/10.1364/OE.585267
 - rolling shutter with passive quenching
 - 32 kHz rate
- DCR measurements:
 - at room temperature
 - after neutron irradiation up to $10^{13} \text{ n}_{\text{eq}}/\text{cm}^2$
 - after thermal annealing (100°C – 160°C in 20°C steps for 1 h) doi.org/10.3390/s22082919



H.K. Yildirim et al., "A 3D Stacked 288x64 InGaAs/InP Gated SPAD Array with Coincidence for SWIR Imaging", presented at ISSW 2026 conference, 1-4 June 2026, South Korea.

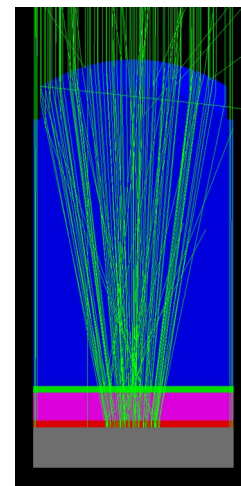
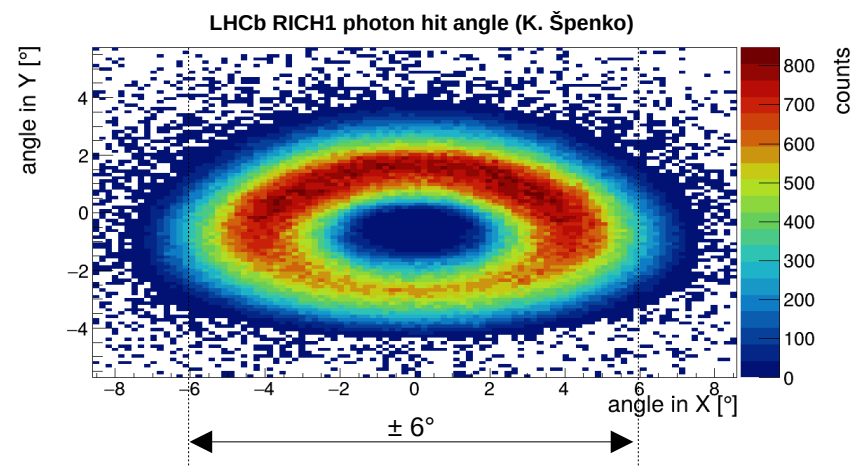
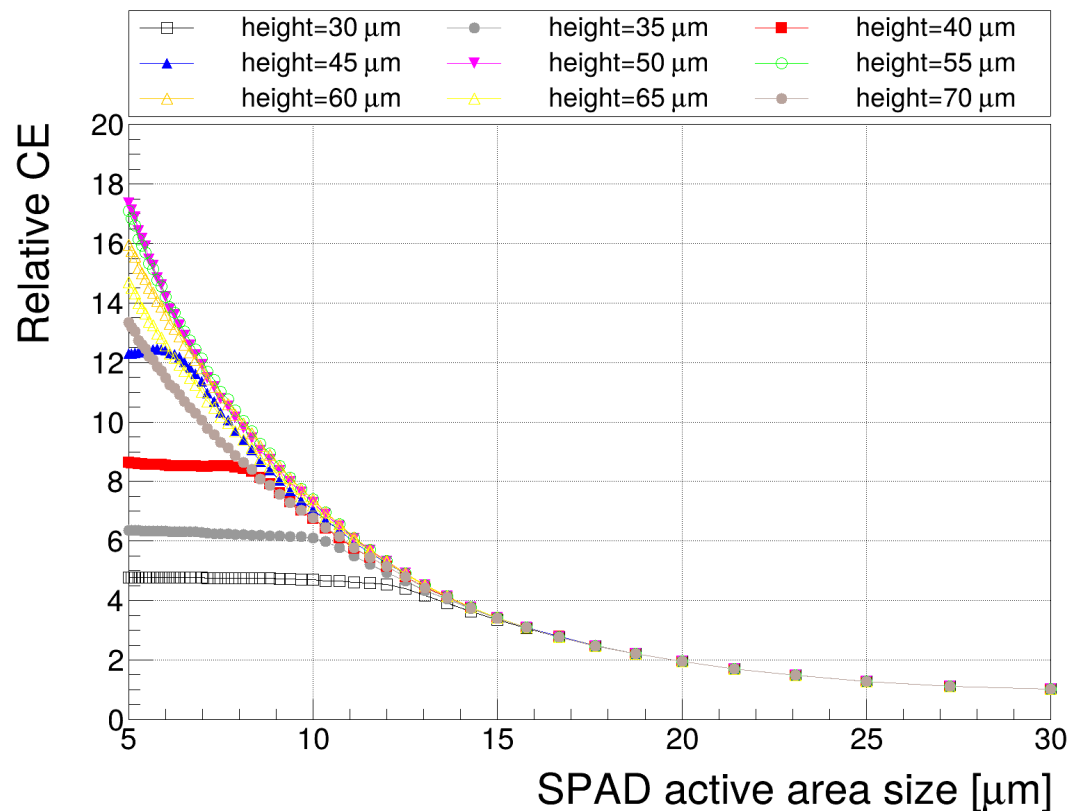
Results: Phoenix3 SPAD arrays

- DCR scatter plots
 - before (BI) vs. after (AI) irradiation
 - after (AI) irradiation vs. after annealing (AA):



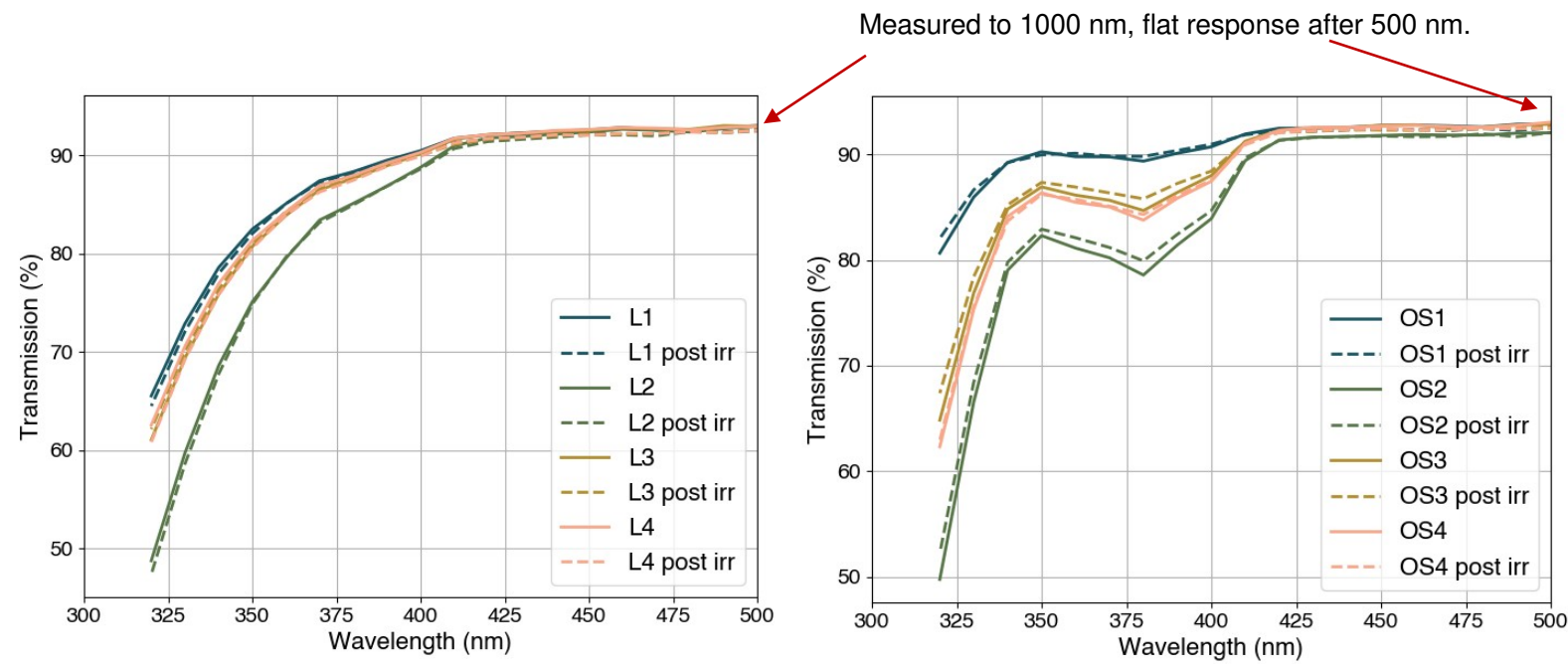
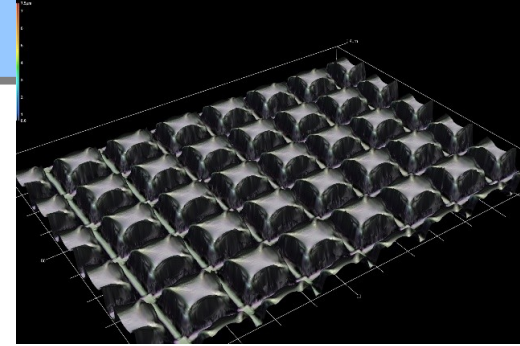
Simulation studies of microlenses for RICH

- Limited photon N/A ($\approx 0.1 / f \approx 5$) in RICH
→ microlenses perform very well
- Collection efficiency with microlenses vs. without (for 30 μm pitch):



Microlens material radiation hardness study

- Irradiated two commercial microlens process polymers on quartz substrate
 - Lumogen - L, 120 μm
 - Ormostamp - OS, 500 μm
- No observable difference was observed even for 10^{14} n/cm^2



L1/OS1: $10^{11} \text{ n}_{\text{eq}}/\text{cm}^2$
L2/OS2: $10^{12} \text{ n}_{\text{eq}}/\text{cm}^2$
L3/OS3: $10^{13} \text{ n}_{\text{eq}}/\text{cm}^2$
L4/OS4: $10^{14} \text{ n}_{\text{eq}}/\text{cm}^2$

doi.org/10.1117/12.3041096

Summary

- Future RICH detectors → require highly performing, rad-hard photodetector
- spadRICH project: developing SPAD-based, rad-hard photosensor optimized for RICH application
- Guide sensor design by characterization of existing CMOS SPAD technologies:
 - neutron irradiation → increases DCR up to 5 orders of magnitude, larger SPADs seem more affected
 - cooling to LN → recovers up to 3 orders of magnitude in DCR
 - technology comparison: 55 nm BCD samples seem to fare better than 110 nm CMOS SPADs
- Simulations of LHCb RICH1 Cherenkov light distribution & optical propagation in the microlens:
 - microlenses can efficiently concentrate light in RICH application
 - small SPAD active area possible to improve rad-hardness
- First dedicated CMOS digital SiPMs currently in production (tapeout in April 2026, expected in October 2026)
 - different 32x32 SPAD arrays of approximately 1x1 mm²
 - exploring effects of different SPAD sizes, readout architectures and array geometries for future addition of microlenses
 - included electronics functionalities: time gating, fast quenching, hit SPAD addressing
- Design started for next digital SiPM iteration, including integrated TDC

spadRICH collaboration & Acknowledgements



Claudio Bruschini ^a
Edoardo Charbon ^a
Halil Kerim Yildirim ^a
Alexandre Germain Philippe Domenech ^a
Baris Can Efe ^a
Francesco Gramuglia ^a
Won-Yong Ha ^a
Utku Karaca ^a
Prabhleen Singh ^a
Gregor G. Taylor ^a
Ming-Lo Wu ^a

^a AQUA Laboratory, École polytechnique fédérale de Lausanne (EPFL), Neuchâtel, Switzerland

Rok Dolenec ^{b,c}
Dania Consuegra Rodríguez ^b
Samo Korpar ^{b,d}
Peter Križan ^{b,c}
Rok Pestotnik ^b
Andrej Seljak ^b

^b Jožef Stefan Institute, Ljubljana, Slovenia

^c Faculty of Mathematics and Physics, University of Ljubljana, Ljubljana, Slovenia

^d Faculty of Chemistry and Chemical Engineering, University of Maribor, Slovenia

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